

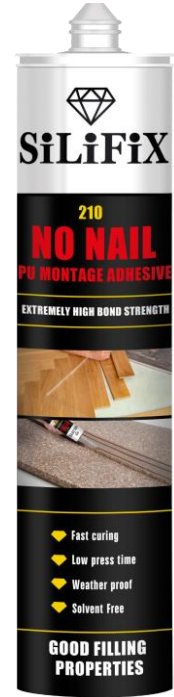
210 NO NAIL PU MONTAGE ADHESIVE

1 – DESCRIPTION

SiLiFiX 210 is a single component, fast curing polyurethane based adhesive. It combines high bond strength with fast curing. It's used to bond almost all common building materials.

2 – PROPERTIES

- Fast curing
- Low press time
- Extremely high bond strength on numerous substrates.
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- Thixotropic, non-sag, ideal for vertical joints.
- Low consumption, economical
- Good filling properties
- Easy to use
- Excellent resistance to moisture and weather conditions.
- Solvent-free
- Non-shrinking
- Usable in slightly wet substrates



3 - APPLICATIONS

It is suitable for use in construction and repair applications where a permanent strong bond is required between porous-porous and porous-nonporous surfaces. It can be used for bonding to various kinds of construction materials such as wood, MDF, concrete, metal, polystyrene and polyurethane foam, marble, granite and ceramic etc.

4 – INSTRUCTIONS

The substrates must be dry clean, free of dust and grease. Moistening the substrates slightly will provide stronger adhesion. The application temperature must be between +5°C and +30°C. Moistening the substrates slightly will provide stronger adhesion. Montage Adhesive should be applied to only one side in straight or wave-like form within 2 minutes. Mechanical fasteners must be used to keep the materials together (15-20 min.) until the adhesive cures totally. Fresh adhesive can be cleaned with acetone.

5- PACKAGING

Product	Volume	Package
210	310 mL	12
210	50 mL	30

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6- STORAGE AND SHELF LIFE

- 12 months in unopened original packaging when stored between +5°C and +25°C.

7- SAFETY

Contains Diphenylmethane-4,4'-Diisocyanate. Irritating to eyes and skin. Harmful if inhaled. Wear suitable protective gloves. Keep away from direct sunlight. Keep out of the reach of children.

8- RESTRICTIONS

Storage above 35 °C may shorten the shelf life

Not suitable for polyethylene, polypropylene, nylon, ABS, PTFE

Should be tested before application for specific substrates

9- TECHNICAL PROPERTIES

Basis	: Polyurethane prepolymer
Density	: 1.30 ± 0.03 gr/ml
Tack-Free Time	: 5 – 10 min. (at 23°C and %50 R.H.)
Consistency	: Thixotropic
Shrinkage	: None
Pressing Time	: 15 – 20 min.*
Temperature Resistance	: -20°C to +70 °C
Application Temperature	: +5 °C to +35 °C
Maximum Shear Strength	(beech-beech)
After 15 min	: > 35 kgf/cm ²
After 24 hours	: > 70 kgf/cm ²

*Pressing time depends on ambience conditions (temperature, humidity etc.) and porosity of the surfaces to be bonded.